

PATTEN, WORNOM, HATTEN & DIAMONSTEIN, L.C.

Exhibit 9

DONALD N. PATTEN
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NEAL J. PATTEN (1917-2009)
THOMAS R. WATKINS (1925-1995)
I. LEAKE WORNOM, JR. (1926-2008)

¹ Admitted in VA, DC and LA
² Admitted in VA and NC
³ Admitted in VA, DC, PA and NY

⁴ Admitted in VA, DC and MD
⁵ VA Pending
⁶ Admitted in TX
⁷ Admitted in VA and DC

October 22, 2009

Tatyana A. Babakaeva
2124 Criston Drive
Newport News, VA 23602

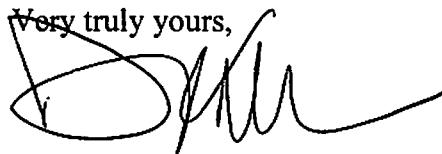
**Re: Tatyana A. Babakaeva v. Paul H. Wilson and Wilson & Wilson, PC
Civil Action No. 4:09cv58**

Dear Ms. Babakaeva:

This letter will confirm that Wilson & Wilson's Rule 30(b)(6) designee will be available on **Thursday, October 29, 2009 at 10:00 a.m.** to have a deposition taken at the offices of Wilson & Wilson, PC, 744-A Thimble Shoals Blvd., Newport News, Virginia.

I have filed a Motion objecting to your designation of topics but we can go forward on the other issues on that date or discuss an agreed resolution.

Thank you very much for your continuing attention. If you have any questions or need additional information, do not hesitate to call me directly.

Very truly yours,

Douglas E. Miller

DEM:dc

cc: Paul H. Wilson
Wilson & Wilson, PC